# Lignin-based thermoplastics

A non-compromising solution for an industry in transition

Fredrik Malmfors CEO Lignin Industries



### **Lignin Industries**

Building the most cost efficient and easily scalable CO2 reduction for a plastics industry in urgent need of transition

Vision

A world where sustainable plastics are the norm, not the exception

Mission

Re-shaping the future of plastics through the power of lignin

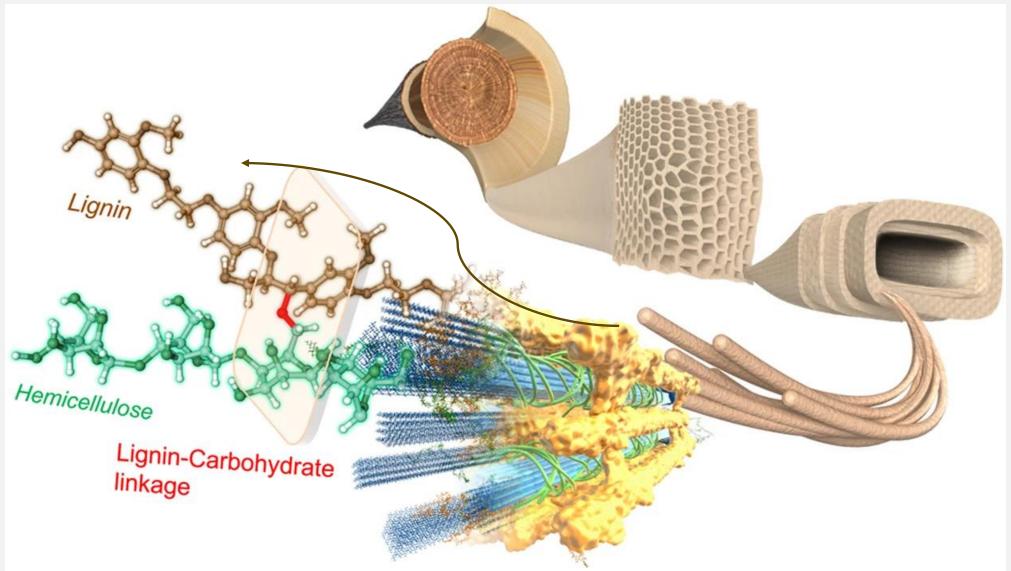


## Re-shaping the future of plastics through the power of lignin

- » Founded in Sweden 2018 by Christopher Carrick
- » 20 FTEs
- » First production plant in Knivsta north of Stockholm with 2000 tons p.a. capacity
- » Patented technology to transform lignin into a renewable bio-based thermoplastic, Renol®
- » Building the most cost efficient and easily scalable CO2 reduction
- » Applications within LDPE films, PP and ABS moulds among others
- » 160 MSEK raised so far



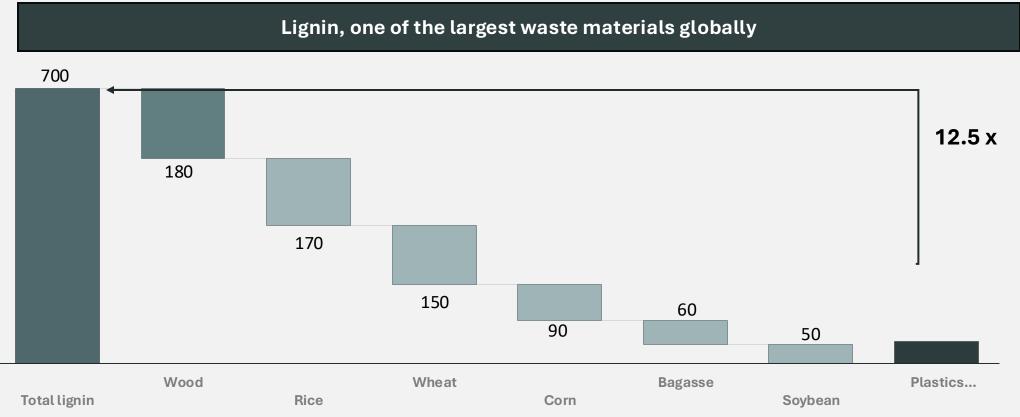
### This is lignin



LIGNIN

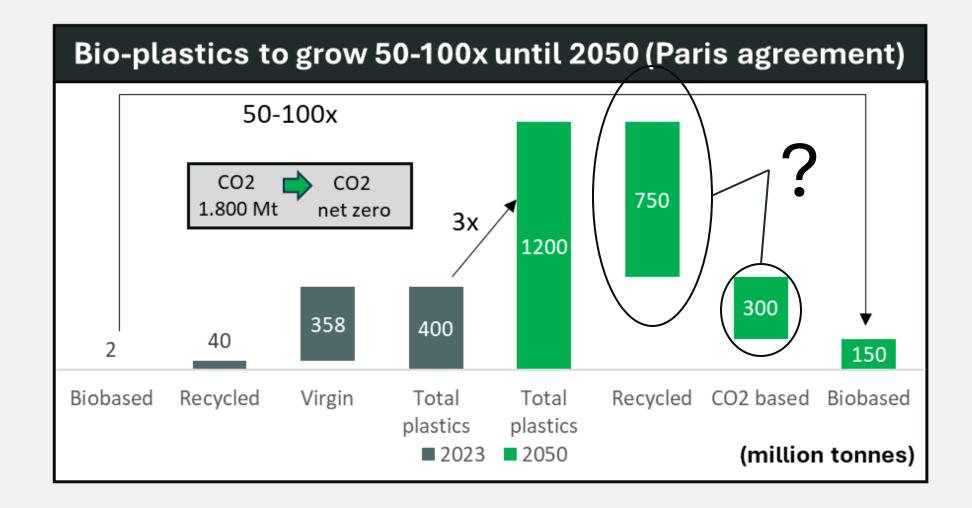
INDUSTRIES AB

### Our solution uses Lignin - the untapped natural resource



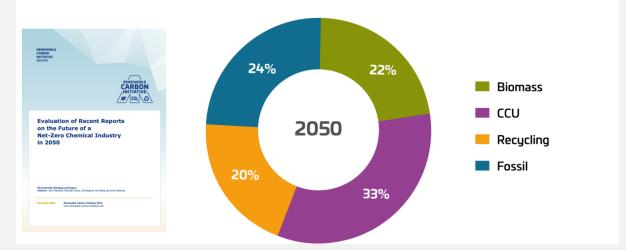
- » Lignin is a large part of anything that grows in nature 30% of a tree is lignin!
- » Annual volumes of Lignin is over 700 million tonnes
- » Lignin is treated as waste, it is typically burnt or just left to degrade in nature

# No matter how you look at it – there are some big gaps to fill until 2050



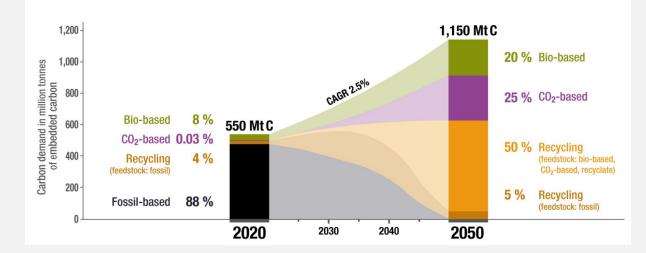
# All reports have been increasing the forecasted numbers for biomass usage by 2050

#### Net-Zero Chemical Industry – Mean Feedstock Shares (%) Across 16 Scenarios From 9 Reports

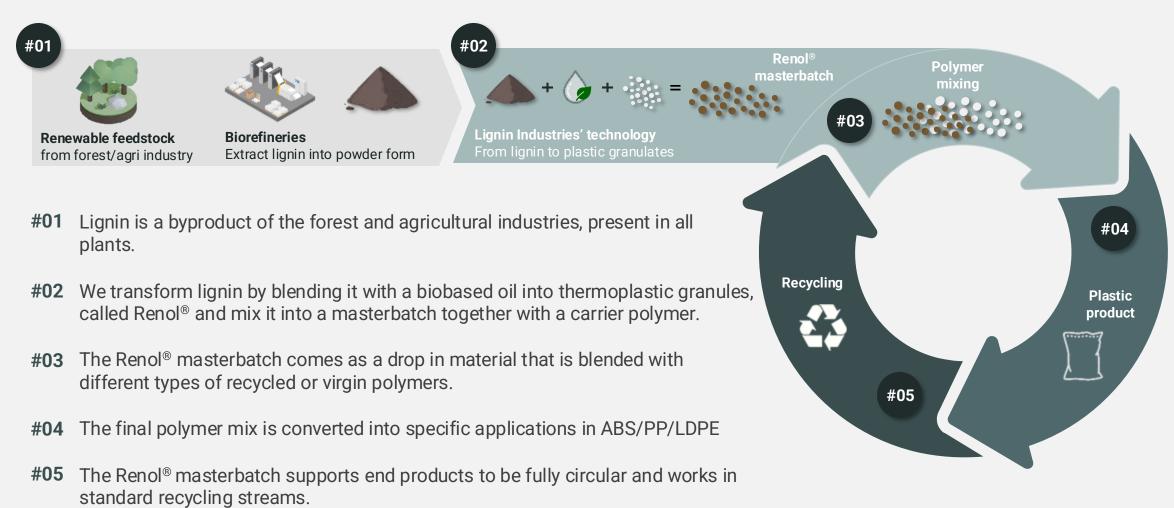


#### **Carbon Embedded in Chemicals and Derived Materials**

updated nova scenario for a global net-zero chemical industry in 2050



## Using lignin-based thermoplastics can replace up to 40% of the fossil raw materials





#### Renol<sup>®</sup> is actually working and meets all important requirements



Truly sustainable

Renol® is biobased and enables final products to meet Paris targets already today



Truly circular Renol® is based on a biobased secondary (waste) material recyclable in standard recycling infrastructure



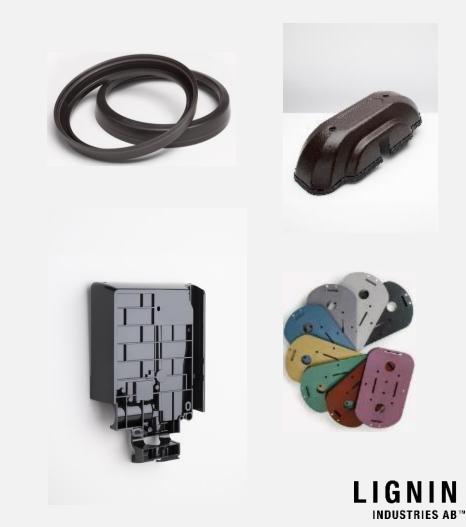
High-performing (process and product) Processed in existing process and tooling with same or improved capacity



Easily scalable Large availability of raw material and no/very low CAPEX needed to increase production

#### Cost competitive

The most cost-efficient bio-plastic on the market when we scale(?)



### Renol<sup>®</sup> does not hinder recyclability of end applications

Renol<sup>®</sup> is recyclable both in standard open- and closed-loop recycling streams

|                | Sortability   | Processability   | Mechanical properties  |
|----------------|---|--|--|
| Renol® in ABS  | <ul> <li>Closed loop</li> <li>Open loop N/A</li> </ul>  | <ul> <li>Processable at temperatures up<br/>to at least 230°C</li> </ul> | <ul> <li>Maintains properties<br/>better than virgin ABS<br/>when recycled</li> </ul>  |
| Renol® in LDPE | <ul> <li>Closed loop</li> <li>Open loop below 30% Renol<sup>®</sup></li> <li>Two InterZero certifications<br/>received (more in process)</li> </ul> | <ul> <li>Processable at temperatures up<br/>to at least 230°C</li> </ul> | <ul> <li>Maintains properties<br/>better than virgin LDPE<br/>when recycled</li> </ul> |
| Renol® in PP   | <ul> <li>✓ Closed loop</li> <li>✓ Open loop below 35%<br/>Renol<sup>®</sup></li> </ul>  | <ul> <li>Processable at temperatures up<br/>to at least 230°C</li> </ul> | <ul> <li>Maintains properties<br/>better than virgin PP wher<br/>recycled</li> </ul>   |

## We offer a different - and complementing - solution to existing materials in the market

|  | RENOL®  | PLA  | Biobased PE                                     | TPS (Starch)                                |
|--|---|--|---|---|
|  | - And                         |  |   |   |
| Feedstock  | Lignin – Forest/Agri by-product                                   | Sugarcane - Cultivated                       | Sugarcane - Cultivated                          | Starch - Cultivated                         |
| Main Geography<br>Competition to food production                 | Europe, North America<br><b>No</b>                                | North & South America, Asia<br>Yes           | South America<br>Yes                            | Europe, North America<br>Yes                |
| Resource use – Raw material<br>= End Material                    | 0.94 ton lignin<br>+ 0.06 ton bio-oil<br>=1 ton RENOL® = no waste | 11 ton sugarcane<br>=1 ton PLA =10 ton waste | 33 ton sugarcane<br>=1 ton Bio-PE =32 ton waste | 4.2 ton potato<br>=1 ton TPS =3.2 ton waste |
| <b>OPEX</b> (costs per kg produced)                              | Low   | High   | High  | Low   |
| <b>CAPEX</b><br>(est. CAPEX per ton annual prod.)                | 1000 EUR  | 8000 EUR                                     | 4000 EUR  | 3000 EUR                                    |
| Versatility – potential to use in different plastic applications | High  | Low  | Medium  | Low   |
| Mechanical Prop.   | Similar to virgin   | Low  | Similar to virgin                               | Low   |
| Processability   | High  | Low  | High  | Low   |
| Carbon footprint   | -1.9 kg CO2/kg  | 2,4 kg CO2/kg                                | ~-2 CO2/kg                                      | ~2 kg CO2/kg                                |
| Recyclability  | High  | Low  | High  | Low   |

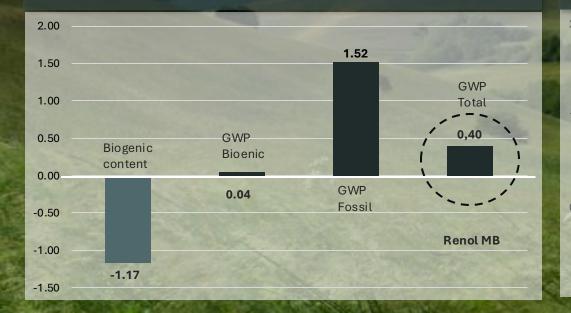
Becker et al. 2023 Biopolymers facts and statistics 2022

10.13140/RG.2.2.24122.06081.

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CAPEX refers to public statements about investments and capacity in new plants from leading players. Total CAPEX for producing pellets from raw material.

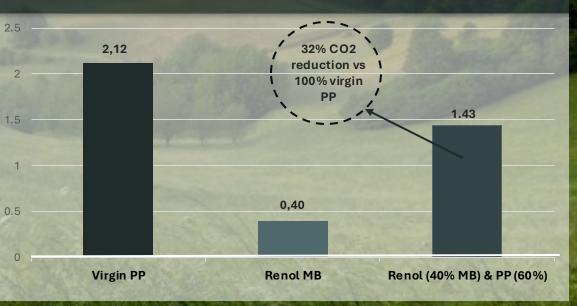
## Using lignin-based thermoplastics opens a path to decarbonize the plastics industry



According to ISO 14040, ISO 14044 and ISO 14067.

Cradle-to-gate data

GWP (kg CO2-eq./kg) for 1 kg of 50% Renol® Masterbatch in PP CO2 reduction on the material with 20% Bioplastics in PP



Indicative kg CO2-eq./kg product emissions, IPCC method. Ecoinvent v3.8-3.10 database. Cradle-to-gate data. \*Example compound, calculated as produced at Lignin Industries



### Example research project – BioForm





## Main challenges

- Lead times
- Make the recycling industry understand that biomaterials NEED TO BE part of the future
- Get the European plastics industry to DRIVE instead of pushing back



# Pls remember - we are different....

#### We are NOT

a stand-alone material bio-degradable bio-compostable driving high CAPEX

#### WE ARE

Easy to use in existing equipment Using secondary biomass as raw material Highly scalable Recyclable in open loop Brown©



